

SURFACE PREPARATION

Dirt, dust and other unfamiliar material must be removed from the surface. Wooden material should be sanded before application with paper grain size 150–240. All sanding dust must be removed before application.

APPLICATION CONDITIONS

During application and drying the temperature of the air, paint and surface should be at least +18°C. The relative humidity should not exceed 70%. Good ventilation is needed during drying process.

APPLICATION

Stir Akvi Primer carefully before application and thin with water if necessary.

Apply an even coat of Akvi Primer (wet film thickness about 100–120 g/m²) and let it dry. Sand the surface with sand paper 240–400 grit and remove sanding dust carefully.

If needed apply second coat of Akvi Primer same way as first coat and sand the surface and remove sanding dust.

Stir Akvi Top FD 30 carefully before application and thin with water if necessary. Apply an even coat (wet film thickness about 100–120 g/m²) and let it dry.

Application with airless, air assisted-airless and conventional spray. Nozzle size is 0.011–0.013". Spraying distance from the object is about 20–25 cm.

MAINTENANCE PAINTING

Wash down the surface with MAALIPESU detergent and rinse carefully with water. Remove old loose paint with scraper. Sand down surface and remove the sanding dust. Stir Helmi or Empire carefully before use. Apply evenly 1–2 coats of paint. Sand down lightly between each coat.

EKE17072014

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